



3M ESPE Impression Tips

BECAUSE FIRST IMPRESSIONS COUNT

Tight Fitting Crowns

Issue

■ Tight crowns

■ Short crowns

Cause

■ Early mouth removal.

■ Seating partially set impression material.

■ Poor bond of material to tray.

■ Insufficient tray support (weak or low tray walls).

■ Teeth in contact with tray and/or not adequately relieving pre-set impression material.

■ Insufficient die trimming.

Solution

■ Closely follow product recommendation for oral setting time.

■ Closely follow product recommendation for oral working time.

■ Always use a VPS tray adhesive and allow to dry as per product instructions.

■ Use custom or inflexible (preferably metal) stock trays.

■ Avoid contact of teeth with tray, or pre-set tray material.

■ Consult with dental laboratory.

*For additional assistance contact the 3M ESPE Technical Hotline: 1-800-634-2249
In Canada, call 1-800-265-1800 x6229*